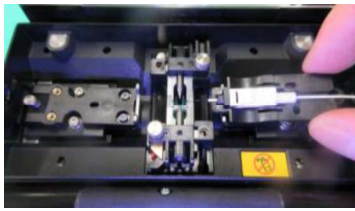
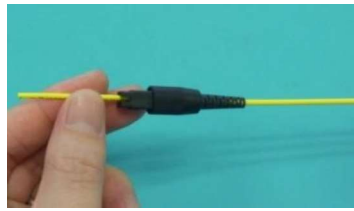


2 mm / 3 mm cord SOC assembly procedure

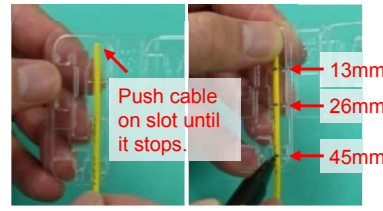
TKK17045



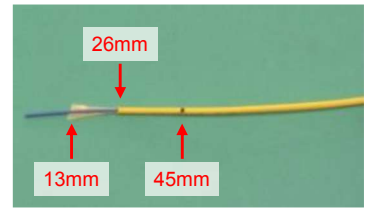
1. Snap plug frame unit into attached holder and set it to right on fusion splicer.



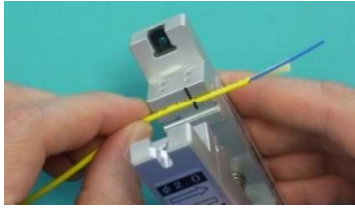
2. Slide unit of stopper + boot assembly onto cable.



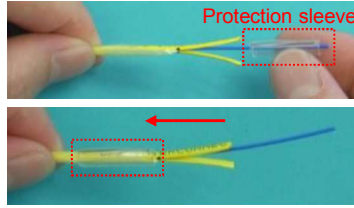
3. Mark at 13mm, 26mm and 45mm. In case buffer cord is curved, mark on back side of curved cord.



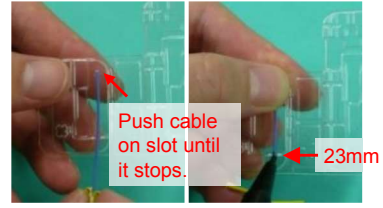
4. Cut outer jacket and aramid yarn at 13mm. Then cut outer jacket at 26mm.



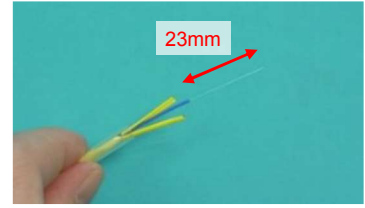
5. Split outer jacket lengthways at 45mm. Put marked cable aligned to mark on splitter tool.



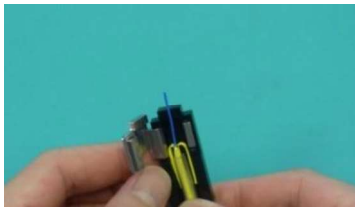
6. Fold back aramid yarn one half each side. Slide splice protection sleeve onto cord and aramid yarn.



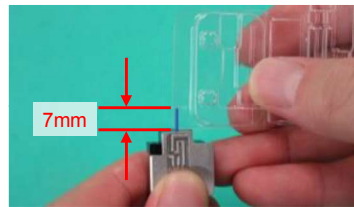
7. Mark at 23mm of buffer fiber. In case buffer fiber is curved, mark on back side of curved fiber.



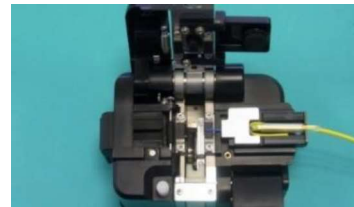
8. Remove secondary coating of buffer fiber at 23mm.



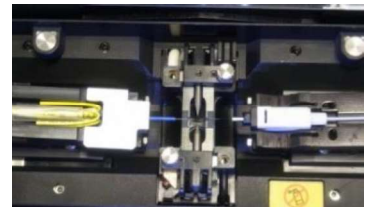
9. Fold back outer jacket, and put buffer cord into holder.



10. Check 7mm long of secondary coating from tip of holder.



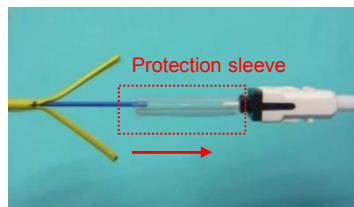
11. Cleave fiber.



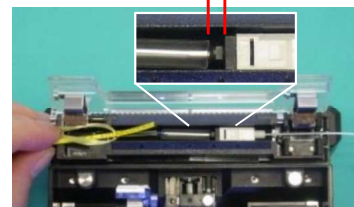
12. Splice fibers.



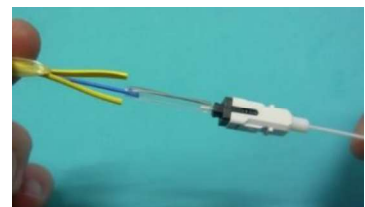
13. Remove the cord from the left holder and then remove plug frame unit from the right holder.



14. Slide protection sleeve toward tail of plug frame unit.



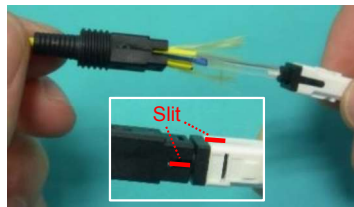
15. Fold back aramid yarn, put plug frame unit into heater, and heat the protection sleeve.



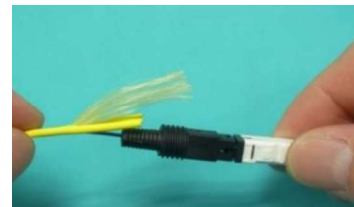
16. After heating, confirm shrinkage of protection sleeve.



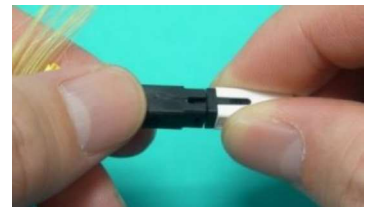
17. Unscrew nut of boot assembly from stopper.



18. Slide stopper toward plug frame unit with keeping the slits at 90 degree different position.



19. Pull out outer jacket and aramid yarn from tail of stopper.



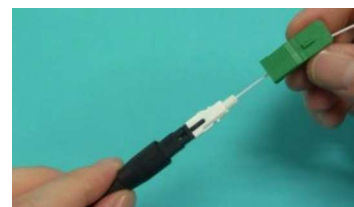
20. Twist stopper at 90 degree to be fixed with plug frame unit.



21. Spread aramid yarn over tail of stopper and hold aramid yarn and outer jacket by clamp.



22. Slide boot assembly and screw nut of boot assembly until stopping.



23. Assemble Grip onto plug frame unit.



24. Assembly completed!